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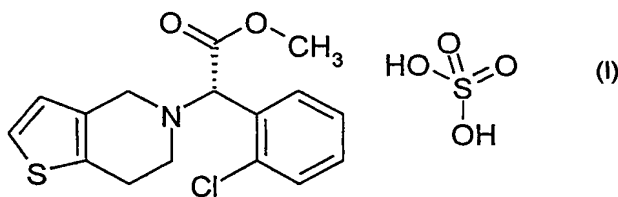
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(57) Abstract: The present invention relates to a
new method of preparation of the polymorph form
1 of methyl (S)-(+)-(2-chlorophenyl)-2-(6,7-dihy-
dro-4H-thieno[3,2-c]pyridine-5-yl)-acetate hydrogensulfate
of the formula (I).

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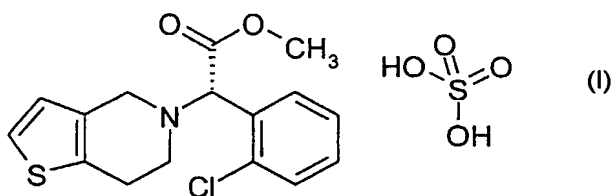
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